

## EcoPaperLoop - Output 3.1.6

### Questionnaires

Dominant answers are summarised here.

Last update: 01.09.2014

PACKAGING PRODUCTS	Quantity Total	Quantity GER	Quantity UWH	Quantity SLO	Quantity IT	Quantity POL	4. Raw material	5. Surface finishing	6. Adhered grades	7. Adhesive type	8. Adhesive application method and quantity
Corrugated Boxes	26	13	0	4	4	5	Secondary, Both	Flexoprinted, Somehow printed	Liner and fluting	Starch, Dispersion	Adh.film for manufacturing, Straightline
FBB (frozen food)	5	4	0	0	1	0	Primary	Printed, Coated/Varnished	No significant conclusion possible	Dispersion	No significant conclusion possible
FBB (others)	23	6	0	5	4	8	Secondary	Flexoprinted, Coated, Varnished	WS+TL, GD, GZ	Dispersion	Straightline
Bags (handles)	10	5	0	3	2	0	Primary, Secondary	Somehow printed	No significant conclusion possible	Hotmelt, Dispersion	Lockbottom, Straightline
Sacks (paper)	3	2	0	1	0	0	Primary	Somehow printed	No significant conclusion possible	Starch	Straightline, Lockbottom, 4-corner
Sacks (composite)	12	5	0	3	4	0	Primary	Somehow printed, Antirutschmittel	No significant conclusion possible	Starch, Dispersion	Straightline, Lockbottom, Other
Molded Products	5	4	0	0	1	0	Secondary, Primary	Nutral paste application		No significant conclusion possible	No significant conclusion possible
Liquid Packages	0	0	0	0	0	0	No significant conclusion possible				
Others	4	0	0	0	4	0	No significant conclusion possible				

PRINTED PRODUCTS	Quantity Total	Quantity GER	Quantity UWH	Quantity SLO	Quantity IT	Quantity POL	Paper finishing	Paper furnish	Paper grade	Basis weight in g/m <sup>2</sup>	Brightness R457
Newspaper	34	13	8	13	0	0	-	Recovered Paper containing	Newsprint	41-45	56-60
Magazine coated	25	10	2	12	1	0	LWC	Mechanical pulp	Offset	51-60	81-85
Magazine uncoated	18	7	7	1	3	0	SC	Recovered Paper containing	Offset, Gravure	40-60	66-70

	Printing process	Main carrier	Drying technology	Post-treatment
Newspaper	Offset Coldset, Offset	Mineral oil		
Magazine coated	Offset Heatset, Rotogravure	Mineral oil, Solvent	Hot air	Varnish most on Cover
Magazine uncoated	Offset, Rotogravure	Mineral oil, Solvent	Hot air	